



**709
4 Litre Pail**

COMPONENTS

- Material: Food approved high density polyethylene
- Standard Color: White (Other colors on request)
- Plastic Handle
- Gasket: EPDM (Ethylene Propylene Diene Monomer)

WALL THICKNESS

	cm	inch
• Pail	.119	.047
• Gasket Lid (621)	.135	.053
• Snap On Lid (622)	.142	.056

STANDARD WEIGHT (+/- 2%)

	g	lb.
• Pail (including handle)	176	.39
• Gasket Lid (621- including gasket)	87	.19
• Snap-On Lid (622)	71	.16

THERMAL RESISTANCE (Tested with water)

- Filling from -38°C (-36°F) to 82°C (180°F)
- Warehousing from -40°C (-40°F) to 39°C (102°F)

TOP LOADING RESISTANCE

	kg	lb.
• With Gasket Lid (621)	95	209
• With Snap-On Lid (622)	100	220

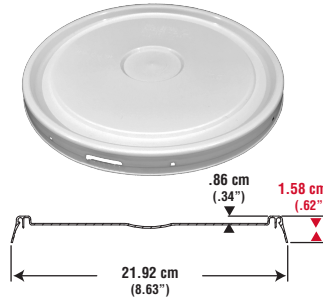
CAPACITIES

VOLUME	Litres	GALLONS	
		Imp.	U.S.
Nominal	4.00	.88	1.06
Maximum to Overflow	4.32	.95	1.14
Maximum with Gasket Lid	3.92	.86	1.04
Maximum with Snap On Lid	4.02	.88	1.06

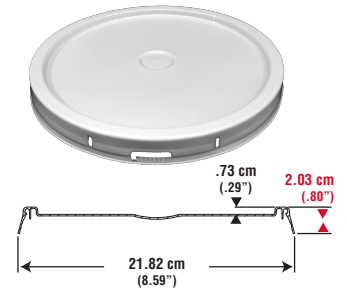
PRODUCT DENSITY g/cm ³	Maximum Weight Filled with Lid			
	GASKET		SNAP-ON	
	kg	lb	kg	lb
0.5	2.09	4.60	2.13	4.70
0.6	2.51	5.52	2.56	5.63
0.7	2.93	6.44	2.99	6.57
0.8	3.35	7.37	3.42	7.51
0.9	3.77	8.29	3.84	8.45
1.0	4.18	9.21	4.27	9.39
1.1	4.60	10.13	4.70	10.33
1.2	5.02	11.05	5.12	11.27
1.3	5.44	11.97	5.55	12.21
1.4	5.86	12.89	5.98	13.15
1.5	6.28	13.81	6.40	14.09

Above is a guideline only.
Customer should verify with specific product to be packaged.

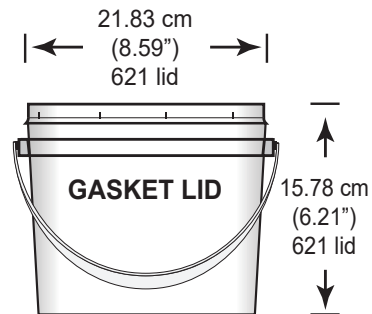
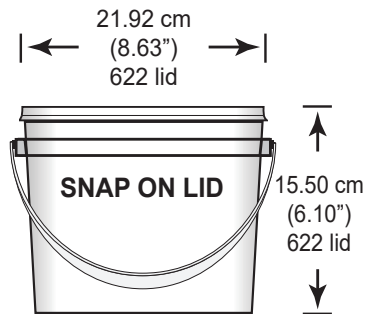
622 SNAP ON LID



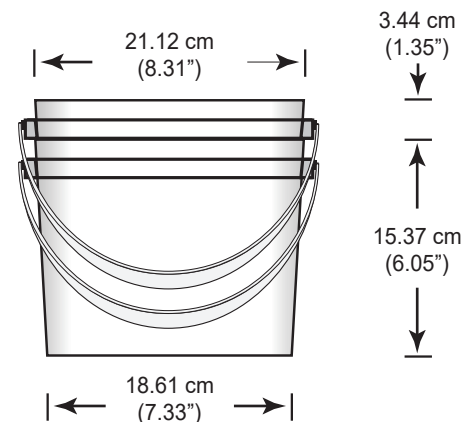
621 GASKET LID



HEAVY DUTY 4 LITRE



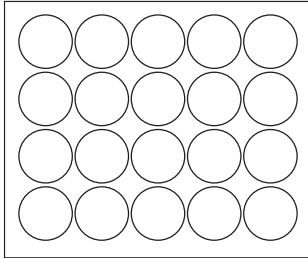
NESTING





**709
4 Litre Pail**

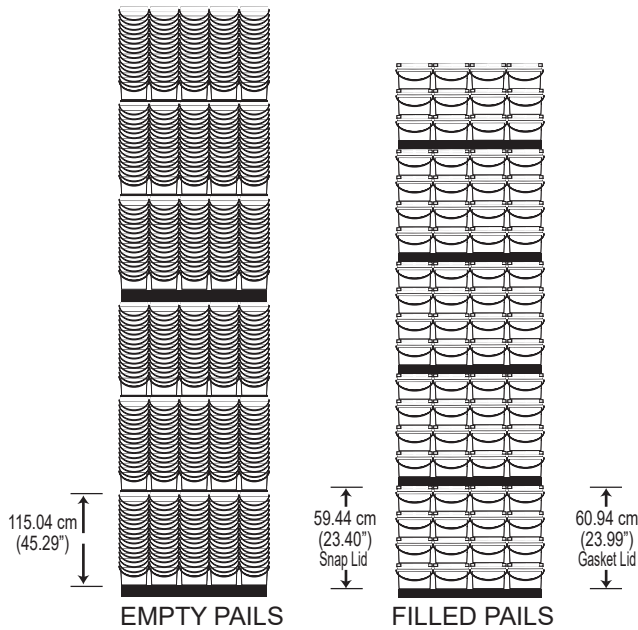
PALLET UTILIZATION



**122 cm x 102 cm
(48" x 40")**

IMPORTANT: Never let pails overlap edge of pallet

RECOMMENDED STACKING HEIGHT



SHIPPING DATA

	709 PAIL	SNAP TT (622)	SNAP TT (622)	GASKET TT (621)	PAIL & LID (709 PKG)	PAIL & LID (709 PKG)
Quantity	720/pallet	180/box	1440/pallet	180/box	55/box (622 Snap)	50/box (621 Gasket)
Dimensions*	49.75" x 38.00" x 45.75"	24.00" x 20.00" x 11.75"	49.75" x 38.00" x 19.25"	24.00" x 20.00" x 19.00"	24.00" x 20.00" x 25.25"	24.00" x 20.00" x 25.25"
Volume	50.05 cu. ft.	3.26 cu. ft.	21.06 cu. ft.	5.28 cu. ft.	7.01 cu. ft.	7.01 cu. ft.
Weight**	128.08 kg 281.78 lbs	13.73 kg 30.20 lbs	103.74 kg 228.23 lbs	16.71 kg 36.76 lbs	14.97 kg 32.93 lbs	14.54 kg 31.98 lbs

* AND ** DOES NOT INCLUDE WOODEN PALLET

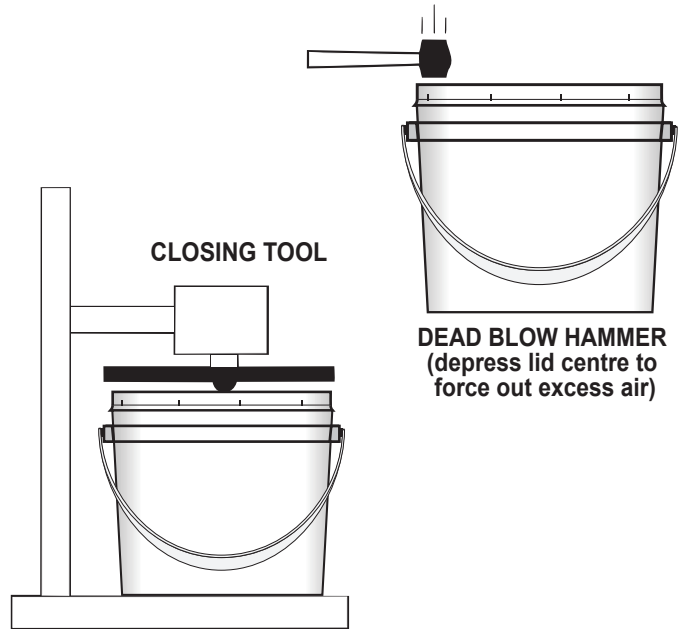
OPENING



Cutters

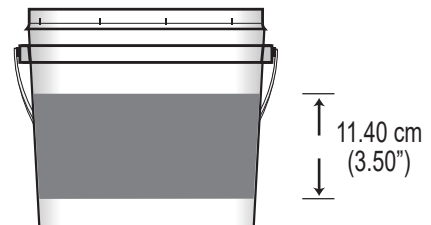
Lid Lifter

CLOSING



PRINTING

DRY OFFSET PRINTING (UP TO MAXIMUM 4 PANTONE COLORS)



APPROVALS

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